

## Resin rich, trowel applied heavy duty polyurethane floor screed

### Description

Fosroc Nitoflor RT6000 UT is a heavy duty, trowel applied polyurethane floor screed designed with the highest order of durability to resist impact, abrasion, chemical attack and other physical aggression. Its lightly textured finish makes the product ideal for both wet and dry processing environments.

Fosroc Nitoflor RT6000 UT is a four-component product, comprising base, hardener, coloured aggregate and a second aggregate.

### Appearance

Seamless, matt surface with a light, slip resistant texture. Nitoflor RT6000 UT contains a white aggregate which imparts a slip resistant profile to the finished floor. When first installed, the floor has a uniform coloured surface. However, with general use, the white aggregate will begin to show through giving a decorative, mottled appearance.

### Advantages

- Stable to steam cleaning and hot water exposure at a thickness of 9mm
- Very high chemical resistance
- Suitable for cold storage and freezer rooms
- Non tainting
- Seamless
- High abrasion resistance
- Slip resistant

### Thickness

6 – 9 mm

### Non Taint

Nitoflor RT6000 UT is water-based and non-tainting.

### Substrates

Concrete, polymer modified screeds, grano concrete.

### Temperature Resistance

When applied at 9mm thickness, Nitoflor RT6000 UT is suitable for freezer rooms. At 9mm thickness and with the floor at normal ambient temperature, Nitoflor RT6000 UT is resistant to steam-cleaning process at 120°C using a moving lance. A sound substrate is required for such thermal shock exposure.

### Typical Properties, 28 days at 20°C

BS 8204-6	Type 8 Floor (heavy duty to very heavy duty)
Compressive Strength, BS6319-2, 28 days, MPa	: 56
Tensile Strength, BS6319-7, MPa	: 5.7
Flexural Strength, BS6319-3, MPa	: 13.9
Service temperature range 6mm -15°C to +70°C	
Service temperature range 9mm -45°C to +90°C (excursions to 120 °C possible during steam cleaning)	
Ideal application temperature range, °C	: 15 - 30

### Chemical resistance

Nitoflor RT6000 UT is resistant to a wide range of commonly used chemicals in the food, dairy and pharmaceutical industries such as concentrated citric acid (fruits), spirit vinegar (50% acetic acid), lactic acid (food & dairy products) and common alcohols (methanol & ethanol).

Nitoflor RT6000 UT is also resistant to a wide range of inorganic acids, fuels, hydraulic oils, mineral oils and solvents. Good housekeeping practices should be employed. Please consult Fosroc for further advice.

Some staining or discolouration may occur with some chemicals, depending on dwell time, temperature, type of chemical and degree of housekeeping employed. This does not affect the product service integrity or durability.

# Fosroc Nitoflor RT6000 UT

## Cure Schedule at 30°C

Working life of full packs \*:

Nitoflor SL3000 UT	15-20 minutes
Nitoflor RT6000 UT	15-20 minutes

\* Usable working life of material following mixing and immediate spreading as per the application instructions

Finished floor:

Cure time to light pedestrian traffic	8 hours
Cure time to light wheeled traffic	24 hours
Cure time to heavy duty traffic	48 hours
Full chemical resistance	7 days

Note: The above cure times are approximate and given as a guide only. These times can vary due to prevailing site conditions.

## Application Conditions

Ideal ambient, material and substrate temperature range is 15 - 30°C to achieve best results. The product components should be stored in a cool area (or warm area in the case of low ambient temperature), using localised forced cooling or heating equipment as appropriate, in order to bring product temperature within the ideal range. The product can be applied outside this ideal temperature range (subject to a minimum of 10°C and maximum of 34°C) however the surface finish may be subject to trowel marks. In these cases physical properties and durability of the floor are not affected.

The substrate and applied floor must be kept at least 3°C above the dew point to reduce the risk of condensation or blooming on the surface, from before priming to at least 48 hours after the application of Nitoflor RT6000 UT.

## Instructions for preparation and use

Nitoflor RT6000 UT should be installed by specialist applicators, who must follow the procedures laid down in guideline documents such as BS 8024 Part 6:2008 Code of practice – Synthetic Resin Floorings, and the Fosroc Method Statement - PU Cementitious Flooring.

## Surface Preparation

Inadequate preparation will lead to loss of adhesion and failure. In coatings or flow-applied systems, there is a tendency for the finish to mirror imperfections in the substrate. Grinding or light vacuum-contained shot-blasting is therefore preferred

over planing for these systems. Percussive scabbling or acid etching is not recommended.

Anchorage grooves should be cut to a minimum of twice the thickness to be laid, up to a maximum of 10 mm and at least equal in width to the thickness of material to be laid, at the edges, day joints, up-stands, drains, doorways and at regular points across the floor, and all debris removed.

## New concrete floors

The base should be a minimum of Grade RC30 of BS 8500-2: 2002 and should not contain a water repellent admixture. The surface strength when assessed using a rebound hammer should be above 25 or the surface tensile strength should exceed 1.5 MPa.

The laitance and any surface sealer or curing membrane should be removed by mechanical means such as shot-blasting or grinding to expose the coarse aggregate. After surface preparation, all loose debris and dirt should be removed by vacuum equipment.

For concrete bases in contact with the ground, a damp-proof membrane should have been incorporated into the slab design, in accordance with the requirements of CP102 (Code Of Practice For Protection Of Buildings Against Water From The Ground).

## Old concrete floors

All laitance and surface contamination, e.g. oil, paint and rubber, should be removed by mechanical means such as shot-blasting or grinding to expose the coarse aggregate. After surface preparation, all loose debris and dirt should be removed by vacuum equipment. Heavy oil or grease deposits should first be removed either mechanically, by steam cleaning, or by biological treatment, then by high pressure water blasting followed by the application of a penetrating primer. Where oil or grease contamination has been severe or of long duration, none of these methods may prove satisfactory and in these cases removal of the affected base would be necessary.

In existing buildings without a functioning damp-proof membrane, the application of a surface-applied membrane should be considered. Hydrostatic pressure may, under certain circumstances, cause adhesive failure between the flooring and the substrate. Where this is likely to occur, such as in areas where the ground water table is higher than the substrate, and where external tanking has not been applied, pressure relief must be provided e.g. by direct drainage.

A close visual examination should be made to verify cleanliness and soundness. Any weak or suspect areas should be repaired.



# Fosroc Nitoflor RT6000 UT

## Application Instructions

### Priming

Nitoflor SL3000 UT should be applied as a primer/ scratch coat at a coverage rate of up to a nominal 1 mm thickness; actual coverage rate will depend on concrete surface texture and porosity. This scratch coat is designed to prime and seal the floor.

Fosroc Nitoflor SL3000 UT is a three-component product. A slow-speed forced action helical or twin-paddle mixer is recommended for mixing the product. Drain the contents of the liquid base and liquid hardener components into a large plastic container and mix briefly. Load the coloured aggregate component whilst mixing, and continue mixing for at least 1 minute, until a lump-free mix is obtained, including a scrape down if necessary.

Immediately discharge and spread the mix over the application area evenly by trowel, ensuring that anchorage grooves are fully wetted out. The scratch coat should be allowed to cure for 12 - 48 hours at 20°C before applying the Nitoflor RT6000 UT. If the scratch coat has been allowed to cure for >48 hours then the coat must be thoroughly abraded and a fresh layer of scratch coat applied.

If severe pin-holing is evident in the scratch coat, indicating that air is rising from the substrate, then remedial action should be taken. Contact your local Fosroc office for advice. Failure to do so may result in increased risk of pin-holing of the surface topping.

### Application of Nitoflor RT6000 UT

A rotary drum mixer is required. Drain the contents of the liquid base and liquid hardener components into the mixer container and mix briefly. Load the two aggregate components whilst mixing, and continue mixing for at least 1 minute, until a lump-free mix is obtained, including a scrape down if necessary.

Apply to primed areas to the required thickness using a steel float. Ensure that anchorage grooves are fully wetted out with material. The cured product should be protected from other trades using Kraft paper or similar breathable material. Polythene should not be used. Protect the installed floor from damp, condensation and water for at least 4 days.

### Supply

Nitoflor SL3000 UT	:	20.25 kg packs
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Nitoflor RT6000 UT	:	36.25 kg packs
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## Coverage

Nitoflor SL3000 UT (primer/ scratch coat)	Coverage appropriate to texture and porosity of floor Nominal 10 m <sup>2</sup> /pack
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Nitoflor RT6000 UT	:	2.23 m <sup>2</sup> /pack at 6 mm 1.48 m <sup>2</sup> /pack at 9 mm
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Note: Coverage figures given are theoretical. Actual site practical coverage figures may vary, due to wastage factors and the type and condition of the substrate.

## Colours

Fosroc Nitoflor RT6000 UT is available in a range of standard Fosroc colours. Fosroc Nitoflor RT6000 UT is not colour fast and may yellow over time. The rate of change will depend on UV light and heat levels and cannot be predicted. This will be more pronounced with lighter colours and blue shades and does not compromise the product's performance or chemical resistance characteristics.

## Cleaning

Regular cleaning is essential to enhance and maintain the life expectancy, slip resistance and appearance of the floor. Fosroc Nitoflor RT6000 UT can be easily cleaned using industry standard cleaning chemicals and techniques. Consult your cleaning chemical and equipment supplier for more information.

When applied at 9mm thickness, Fosroc Nitoflor RT6000 UT is steam cleanable using a moving lance.

## Health and Safety

Fosroc Nitoflor SL3000 UT and Nitoflor RT6000 UT should not come into contact with the skin and eyes, or be swallowed. Ensure adequate ventilation and avoid inhalation of vapours.

Wear suitable protective clothing, gloves and eye protection. If working in confined areas, suitable respiratory protective equipment must be used. The use of barrier creams provides additional skin protection. In case of contact with skin, rinse with plenty of clean water, then cleanse with soap and water. Do not use solvent.

In case of contact with eyes, rinse immediately with plenty of clean water and seek medical advice. If swallowed seek medical attention immediately - do not induce vomiting. Refer to Product Safety Data Sheets for further information..

## Fire

Nitoflor SL3000 UT and Fosroc Nitoflor RT6000 UT are non-flammable.



# Fosroc Nitoflor RT6000 UT

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## Storage, Mixing & Application

Fosroc Nitoflor SL3000 UT and Fosroc Nitoflor RT6000 UT have a shelf life of 12 months (6 months for the coloured aggregate component) if stored off the ground in unopened packs in a dry store under cover at temperature between 10°C and 30°C. Storage outside this range, or repeated fluctuations in storage temperature, can reduce the storage life. Protect from frost.

## Limitations

Do not proceed with application if atmospheric relative humidity is, or is anticipated to be, >90% or if the surface temperature is <3°C above the dew point.

Application should not commence when the substrate temperature or the ambient temperature is, or is anticipated to be, <5°C during the application or within the tack-free period.

Application can take place outside the ideal temperature range of 15 - 30°C, subject to a minimum of 10°C and a maximum of 34°C, however the surface finish may be subject to trowel marks.

The design strength of concrete surfaces must be a minimum of 25 MPa compressive strength at 28 days.

The manufacture of Fosroc Nitoflor RT6000 UT is a batch process and despite close manufacturing tolerances, colour variation may occur between batches.

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## Technical Advice

For further information on this or any other Fosroc product, please contact your local Fosroc office.

## Note

The information contained in this document, and all further technical advice given, is based on our present knowledge and experience. However, it implies no liability or other legal responsibility on our part, including with regard to existing third party intellectual property rights, especially patent rights.

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